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BI-...-IO-Link Inductive Measuring Sensors



With IO-Link 1.1 for Flexible Use

Measuring inductive sensors with IO-Link and voltage output enable different application scenarios for the user. On the one hand the sensors perform measuring tasks via the 0...10 V or 2...10 V voltage output or the IO-Link process data. On the other hand the sensors can be used as data suppliers for industrial 4.0 applications such as predictive maintenance thanks to IO-Link 1.1 COM 2.

The sensors offer 12-bit resolution across the measuring range as well as a variety of functions and parameterization options. In addition to freely adjusting the measuring range, the user can also change the behavior of the switching bit in the process data and the physical switching output in SIO mode, enabling switching functions such as switching windows or adjustable hysteresis. Two bytes of process data are available for additional diagnostics options when the device is used as an IO-Link product. For example, the temperature indicator that is integrated for temperature compensation can emit an alarm when the temperature deviates from the setpoint. The user knows immediately which sensor issued the warning thanks to the freely writable Application Specific Tag. The sensor also issues a warning if the target is outside of the detection range.

The initial release will feature M12, M18 and M30 flush threaded barrel devices, while non-flush threaded barrel devices and both flush and non-flush-mounted rectangular sensors will follow after.

Your Benefits

- IO-Link output and voltage output plus adjustable measuring range ensure universal usage
- Simple configuration and communication via IO-Link 1.1
- Reduced Downtimes: Diagnostic functions enable Industry 4.0 applications such as predictive maintenance
- Internal temperature compensation and linearization ensure that the devices are highly temperature insensitive and highly accurate



Measuring Inductive Sensors with IO-Link



- Threaded barrel, brass
- PNP/NPN; N.C./N.O. programmable
- Distance value via 12-bit process data or voltage output (0...10 V/2...10 V)
- Identification via 32-byte memory
- Temperature monitoring with adjustable limits
- M12 × 1 connector









| Type designation | BI3-M12-IOLU69X2-H1141 | BI5-M18-IOLU69X2-H1141 | BI10-M30-IOLU69X2-H1141 |
|---------------------------------|---|------------------------|-------------------------|
| Design | M12 | M18 | M30 |
| Length | 62 mm | 52 mm | 77 mm |
| Measuring range | 0.23 mm | 15 mm | 210 mm |
| Mounting condition | Flush | | |
| Correction factors | St37 = 1; AI = 0.3; stainless steel = 0.7; Ms = 0.4 | | |
| Repeatability | \leq 1 % of measurement range A – B \leq 0.25 % of full scale, after 0.5 h warm-up time | | |
| Linearity deviation | ≤ 1 % | | |
| Temperature drift (only +- 3 %) | $\leq \pm 3$ % | | |
| Ambient temperature | -25+70 °C | | |
| Operating voltage | 1530 VDC | | |
| No-load current | ≤ 20 mA | | |
| Short-circuit protection | Yes | | |
| Wire-break protection | No/complete (analog output restricted) | | |
| Output function | 4-wire, PNP/NPN, analog output | | |
| Voltage output | 010 V | | |
| Voltage output load resistance | ≥ 4.7 kΩ | | |
| Response time | 0.0015 s at the output | | |
| Communication protocol | IO-Link | | |
| IO-Link port type | Class A | | |
| Communication mode | COM 2 (38.4 kBaud) | | |
| Process data width | 16 bit | | |
| Minimum cycle time | 2.3 ms | | |
| Protection class | IP67 | | |

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